



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - Gravity Incoloy Alloy 864

Standard Specification for Seamless Nickel and Nickel Alloy Pipe, Tube, Sheet, Strip, Plate, Round Bar, Flat Bar, Forging Stock, Hexagon and Wire

Group - Non-Ferrous Nickel Alloys

Sub Group - Gravity Incoloy Alloy 864 Seamless Nickel and Nickel Alloy Pipe, Tube, Sheet, Strip, Plate, Round Bar, Flat Bar, Forging Stock, Hexagon and Wire

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Pipe, Tube, Sheet, Strip, Plate, Hexagon and Wire

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	0.600 - 1.000		
Manganese	Mn %	0.010 max.		
Chromium	Cr %	20.000 - 25.000		
Sulphur	S %	0.015 max.		
Molybdenum	Mo %	4.000 - 4.800		
Titanium	Ti %	0.400 - 1.000		
Nickel	Ni %	30.000 - 38.000		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	648 min.
-	-	-	Yield Strength in Mpa	276 min.
-	-	-	Elongation in %	44 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS